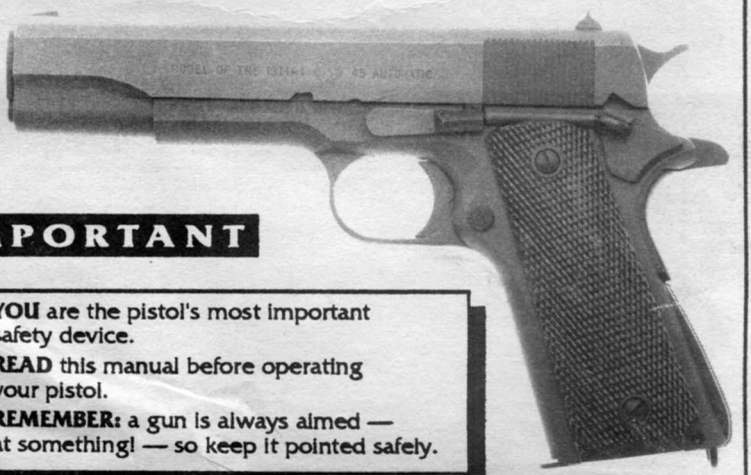
SAFETY

AND OPERATIONS OF

YOUR CHINASPORTS/NORINCO MODEL 1911A1

PISTOL



IMPORTANT

- **YOU** are the pistol's most important safety device.
- **READ** this manual before operating your pistol.
- **REMEMBER:** a gun is always aimed — at something! — so keep it pointed safely.

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TABLE OF CONTENTS

PAGE 2 . . . . . SAFETY NOTICES
WARRANTY

PAGE 3 . . . . . PARTS NAMES FOR THE 1911A1
4 STEPS TO CLEARING YOUR PISTOL

PAGE 4 . . . . . FIELD STRIPPING (ILLUSTRATED)

PAGE 5 . . . . . REASSEMBLY
CARE AND CLEANING

PAGE 6 . . . . . LOADING AND FIRING (ILLUSTRATED)

PAGE 7 . . . . . MALFUNCTIONS

BACK COVER . . . . . 18 SAFETY RULES

SAFETY NOTICES

ChinaSports/NORINCO shall not be responsible in any manner whatsoever for the physical injury or property damage resulting from the use, misuse, criminal, negligent or careless handling of any of its firearms. Also, ChinaSports/NORINCO is not responsible for injury or damage caused by firearm modification, hand-loaded or reloaded ammunition or damage or neglect.

You are responsible for the care and use of this firearm.

Wear EYE and EAR PROTECTION when shooting or when in the area of gunfire.

WARRANTY

1. In an effort to maintain the highest quality and product reliability, all ChinaSports products are covered under a full coverage warranty for a period of one (1) year from the date of purchase to the original owner. Any part which is found to be defective by reason of workmanship and or materials, shall be repaired or replaced at ChinaSports option.
2. ChinaSports maintains a full staff of factory trained service personnel to repair our products at our main warehouse in California.
3. Every effort will be made by ChinaSports to give the customer satisfaction in his purchase.
4. ChinaSports retains the right to repair or replace product returned for service at its option.
5. Customer abuse, neglect or misuse of a product is not covered by this warranty and a product found to be abused, neglected, or misused will be returned unrepaired or the customer will be charged for the parts and labor to repair the product.
6. To obtain service, the customer, be it dealer, distributor, or consumer, must return the ChinaSports product in a suitable shipping container to ChinaSports California warehouse. Any postage, insurance, and shipping cost incurred in presenting or sending the item for repair is the responsibility of the customer. Items for repair should be shipped by United Parcel Service.
7. Invoice, bill of sale or other proof of the date of purchase must be sent to obtain service under the warranty. Those products that in ChinaSports opinion do not have proper proof of date of purchase will be charged for repair.
8. For repairs charged to the customer, ChinaSports will estimate cost of repairs for customer approval before proceeding with repairs.
9. ChinaSports is not responsible for improper, criminal, or negligent use of its products, or for the loss of services, or damages due to the failure of said products.

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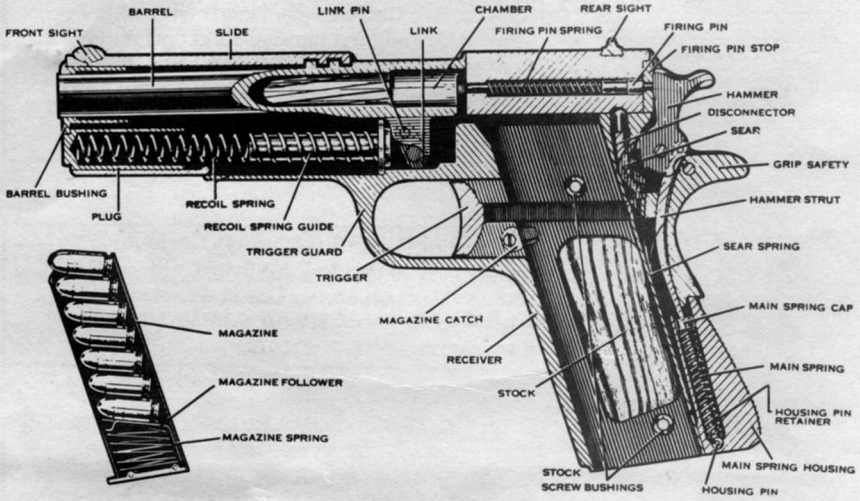
PARTS NAMES FOR THE 1911A1



4 STEPS TO CLEARING YOUR PISTOL

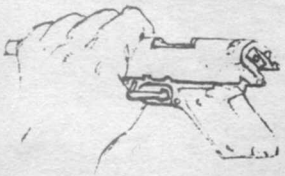
1. Point your pistol in a safe direction. Make sure your finger is out of the trigger guard.
2. Remove the magazine by pressing the release button.
3. Grip the slide with your non-shooting hand and retract the slide rearward 'til it stops.
4. Push up on the slide stop 'til the slide is held by the stop. Now check the chamber to be assured the gun is unloaded.

Always unload any firearm before handling or handing it to someone else.

4 FIELD STRIPPING

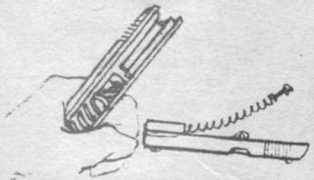
REMOVE ALL AMMO

1 Press magazine catch and remove magazine. A CARTRIDGE MAY STILL BE IN THE CHAMBER! Draw back slide and be sure you can see light coming through the barrel to the ejection port to prove it's empty.



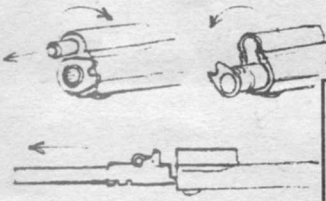
REMOVE SLIDE STOP

2 Align slide's Disassembly Notch with Slide Stop. Wrapping left hand around and under front of slide as shown, remove slide stop by first pressing its protruding pin from the right side of the receiver and then pulling it out from the left.



REMOVE SLIDE & SPRING

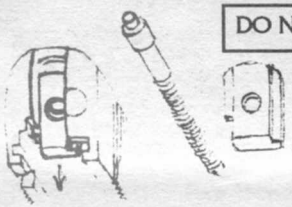
3 Keeping left hand firmly around slide (to prevent recoil spring from flying out), ease slide forward off frame. Gradually release grip and pick out Recoil Spring, with its Guide, from frame.



REMOVE BARREL & BUSHING

4 Barrel bushing, now released from pressure, moves forward and rotates clockwise to release the Recoil Spring Plug. Barrel bushing then rotates back counter clockwise to allow Barrel and Bushing to be pulled out the front of the slide. (Swing barrel link forward on its pin to pass it through slide)

DO NOT DRY FIRE IN THIS CONDITION



REMOVE FIRING PIN

5 Using a pencil, nail, match, etc, press Firing Pin in against its own spring, and slide Firing Pin Stop down out of its grooves. Ease out Firing Pin and spring.

REMOVE EXTRACTOR

6 Reach into slot left by Firing Pin Stop and pry Extractor out to the rear.

Any further disassembly constitutes alteration and may void your warranty.

REASSEMBLY 5

1. Reinsert barrel by pushing through muzzle end of slide.
2. If you have removed recoil spring guide from spring, twist it back in (using a counter clockwise motion to open the coils a bit).
3. Reinsert recoil spring and its guide into slide from rear. Concave edge of guide curves around barrel.
4. Fit receiver rails into slide grooves and run the receiver forward far enough to align holes for slide stop.
5. Reinsert slide stop, tipping pistol back and forth 'til barrel link swings into position for slide stop pin to go through it. Snap past spring-loaded plunger tube.
6. Twist recoil spring plug onto recoil spring and compress and lock with barrel bushing.
7. Cycle slide (pull back smartly and release.)

CARE & CLEANING

To keep your pistol in good operating condition, it is important to clean it after firing.

Wear eye protection when cleaning or disassembling a gun.

Be CERTAIN the gun is UNLOADED before cleaning or working on it.

1. Unload the pistol.
2. Follow the disassembly instructions for field stripping the pistol down to its major components.
3. Using a bronze brush on a cleaning rod and bore solvent such as "Shooters Choice", swab the barrel several times.
4. Using a dry clean cloth patch, swab the barrel.
5. Repeat 'til the barrel is clean.
6. Lightly oil the barrel bore and outside.
7. Wipe off all of the surfaces of the frame, slide and recoil spring, removing powder residue and carbon.
8. Wipe the slide, frame etc. with oil to assure lubrication and rust protection.

NOTE: Never leave patches or anything in the barrel. Such things can encourage rust. Plus if the gun is fired with a patch in the barrel, the gun can blow up causing injury to the shooter and bystanders.

When storing your pistol it is important to keep the pistol in a cool dry place out of the reach of children.

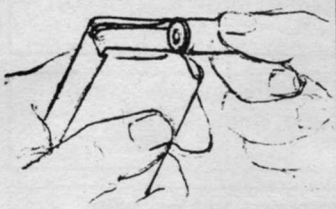
When there is any problem with your pistol or on an annual basis, have it checked by a competent gunsmith.

6 LOADING & FIRING

AMMUNITION

Use only the caliber marked on the slide of your pistol. Never use other calibers. Use only quality factory manufactured ammunition. The use of reloads, hand loads, or other non-standard ammunition voids all warranties.

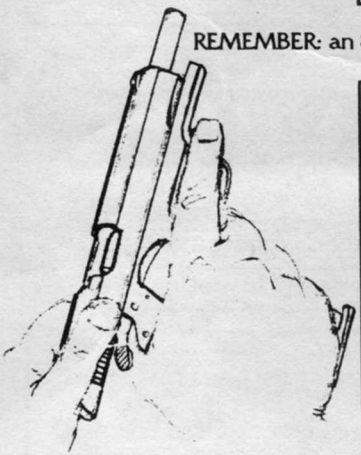
USE ONLY QUALITY MAG'S



LOADING THE MAGAZINE

Release the magazine by pressing the mag catch. (Magazine may eject forcefully or may need to be withdrawn by hand.)
Hold magazine and a cartridge as shown. Use the cartridge to depress the spring-loaded mag follower far enough down to let the cartridge slide back under the magazine's curved lips. (Any damage to these lips may result in a mis-feed or jam.)
Push the next cartridge down against the 1st one to further depress the mag. follower. The standard magazine holds 7 rounds.

REMEMBER: an 8th round may be in the chamber!



LOADING THE CHAMBER

Pointing the gun in a safe direction, insert the loaded magazine with the bullets pointing toward the muzzle. Press firmly enough that the magazine locks into place with a click.
Still pointing the gun in a safe direction, cycle the slide: pull the slide all the way back by its finger grooves and release it. As the slide is drawn back, the recoil spring compresses, the hammer cocks, and the magazine spring pushes the top cartridge up in line with the chamber. When the slide is released, the recoil spring drives forward, the cartridge moves into the firing chamber, and the barrel pivots up on its link.

This gun is now LOADED and COCKED with its SAFETY OFF — squeeze the trigger and IT WILL FIRE.

When the last shot has been fired, the slide locks open. Press down on slide stop to release the slide again.
To fire the gun, point the gun safely, grip it securely and disengage the thumb safety. Align the sights with the target and **squeeze** the trigger. If you are not familiar with firearms seek the aid of a competent instructor.

MALFUNCTIONS 7

Proper care and an annual inspection of your gun by a competent gunsmith will greatly reduce the likelihood of any malfunctions.
Proper care includes:
- Using correct, high quality ammunition
- Watching for worn parts and replacing them early
- Maintaining cleanliness
- Not over-lubricating

Major malfunctions (resulting in the destruction of the firearm, other property, persons, yourself...) result from too-high pressure in the firing chamber or barrel. Such pressures can be caused by:

- Obstructions
- Propellant powder overloads
- Incorrect cartridges
- Defective cartridges

STOP FIRING IMMEDIATELY AND UNLOAD IF:

- A cartridge misfires/does not go off (wait 30 seconds to unload)
- A shot sounds weak or abnormal
- A fired case jams (in the ejection port or chamber)
- The slide doesn't close properly
- You feel resistance in chambering a round

If you have a bullet stuck in the barrel — DO NOT ATTEMPT TO SHOOT IT OUT with another bullet or blank. It may blow up.

If the bullet cannot be removed simply by tapping it with a cleaning rod, **take the firearm to a competent gunsmith.**

If no round fed into the chamber — CHECK TO SEE IF:

- Magazine has not seated fully
- Magazine has deformed lip(s)
- Magazine has dirt in it

DO NOT OIL CARTRIDGES. WIPE OUT CHAMBER.
Oiling the cartridges or chamber creates a dangerous condition with excessive pressure.

USE LUBRICANTS SPARINGLY ON FIREARM'S MOVING PARTS.
Lubricants (especially aerosols) can penetrate primers and even migrate into cases. If the primer alone ignites, the bullet is likely to lodge in the barrel.

18 SAFETY RULES

1. Treat all firearms (including this one) as if they are loaded all the time.
2. Always examine a firearm when you pick it up to assure that it is unloaded.
3. Always keep the muzzle of the gun pointed in a safe direction.
4. Always keep the safety on until ready to shoot.
5. Unload guns when not in use and store in a safe manner — away from children and those not experienced with firearms.
6. Always open the action of a gun when handing it to another and remember to point the muzzle in a safe direction.
7. Never climb a tree, or jump a fence or other obstacle without unloading first.
8. Be sure of your target before firing. Signs and trees are poor targets and this shooting is unsportsmanlike.
9. Be sure of your back stop. The 45 ACP bullet will go 1600 yards. Never shoot rocks or water as these surfaces can ricochet.
10. Drinking and drugs DO NOT go with shooting.
11. Know your gun and ammunition. Check the barrel for obstructions and be sure to use the proper ammunition for your gun. Your pistol is marked on the slide as to the caliber but it's important to check the actual barrel for caliber.
12. Don't carry the 1911 pistol with a round in the chamber and the hammer on the 1/2 cock notch, this is unsafe. If the pistol falls on the hammer with it in 1/2 cock notch, the pistol may fire.
13. To unload your semi auto pistol, it is necessary to remove the magazine first. Check the chamber to be sure it is unloaded, too.
14. Keep your pistol pointed down range if it fails to fire because a delayed ignition may still occur. Wait 30 seconds before clearing the pistol.
15. Practice handling your pistol unloaded.
16. Wear safety glasses and hearing protection during firing.
17. If you are unfamiliar with Firearms, ChinaSports recommends that you seek instructions from a qualified instructor in the safe handling of firearms.
18. Remember all guns are to be treated as if they are loaded so **NEVER** point a gun at anything you don't intend to shoot.